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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/727,854	12/04/2003	Craig Andrews	LYNN/0161	7862
24945 STREETS & S	7590 12/31/2007		EXAMINER	
13831 NORTHWEST FREEWAY			WILLS, MONIQUE M	
SUITE 355 HOUSTON, T	Y 77040		ART UNIT	PAPER NUMBER
			1795	
			MAIL DATE	DELIVERY MODE
			12/31/2007	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	Application No.	Applicant(s)			
	10/727,854	ANDREWS ET AL.			
Office Action Summary	Examiner	Art Unit			
·	Monique M. Wills	1795			
The MAILING DATE of this communication Period for Reply	appears on the cover sheet wit	th the correspondence address			
A SHORTENED STATUTORY PERIOD FOR RE WHICHEVER IS LONGER, FROM THE MAILING Extensions of time may be available under the provisions of 37 CFF after SIX (6) MONTHS from the mailing date of this communication. If NO period for reply is specified above, the maximum statutory period for reply within the set or extended period for reply will, by state Any reply received by the Office later than three months after the meanned patent term adjustment. See 37 CFR 1.704(b).	DATE OF THIS COMMUNIC R 1.136(a). In no event, however, may a re- riod will apply and will expire SIX (6) MONT atute, cause the application to become ABA	CATION. Peply be timely filed THS from the mailing date of this communication. ANDONED (35 U.S.C. § 133).			
Status					
1) Responsive to communication(s) filed on O	4 October 2007.	•			
2a) This action is FINAL . 2b) ⊠ 1	This action is FINAL . 2b)⊠ This action is non-final.				
	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is				
closed in accordance with the practice unde	er <i>Ex parte Quayle</i> , 1935 C.D.	. 11, 453 O.G. 213.			
Disposition of Claims		•			
4) ⊠ Claim(s) <u>1-85</u> is/are pending in the applicat 4a) Of the above claim(s) <u>77-85</u> is/are witho 5) ☐ Claim(s) is/are allowed. 6) ☒ Claim(s) <u>1-76</u> is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction an	Irawn from consideration.				
Application Papers					
·· _	, 				
9) The specification is objected to by the Exam 10) The drawing(s) filed on <u>5/3/04</u> is/are: a) ⊠ a		ov the Examiner			
Applicant may not request that any objection to					
Replacement drawing sheet(s) including the cor	- · · · · · · · · · · · · · · · · · · ·				
11) The oath or declaration is objected to by the					
Priority under 35 U.S.C. § 119					
12) Acknowledgment is made of a claim for fore a) All b) Some * c) None of: 1. Certified copies of the priority docum 2. Certified copies of the priority docum 3. Copies of the certified copies of the papplication from the International Bur * See the attached detailed Office action for a	ents have been received. ents have been received in Appriority documents have been reau (PCT Rule 17.2(a)).	oplication No received in this National Stage			
Attachment(s)	».	(DTO 442)			
 Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-948) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date 	Paper No(s)	ummary (PTO-413))/Mail Date formal Patent Application ·			

DETAILED ACTION

Response to Amendment

This Office Action is responsive to the Amendment filed October 4, 2007. The rejection of claims 1–15 are rejected under 35 U.S.C. 102b) as being anticipated by Cisar et al. U.S. Pat. 6,638,657 has been withdrawn. However, Cisar is reapplied under the appropriate 102(e) statute. Claims 17–32,34–62 & 64–76 stand rejected under 35 U.S.C. 103(a) as being unpatentable over Cisar et al. U.S. Pat. 6,638,657. Claims 16, 33 & 63 stand rejected under 35 U.S.C. 103(a) as being unpatentable over Cisar et al. U.S. Pat. 6,638,657 in view of Wakamatsu US. 6,231,053.

Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the

invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.

Claims 1-15 are rejected under 35 U.S.C. 102(e) as being anticipated by Cisar et al. U.S. Pat. 6,638,657.

Cisar teaches a bipolar comprising: a fluid barrier; a sealing frame formed around a perimeter of the fluid barrier, wherein the frame is formed by injecting a polymer into a mold overlapping the perimeter of the fluid barrier (see col. 3, lines 30–40). The fluid barrier is metal (col. 4, lines 50–60). The fluid barrier is a material selected from titanium and is plated with a metal (col. 4, lines 50–60). The metal is gold, (col. 4, lines 55–60). The first side of the fluid barrier has an anode flow field; a second side of the fluid barrier having a cathode flow field (col. 4, lines 40–50). With respect to the anode flow field and the cathode flow field being attached to the fluid barrier before the sealing frame is formed around the perimeter, the limitation is satisfied as Cisar makes the same bipolar plate structure setforth by Applicant. See column 4, lines 50–60. The limitations of claims 7–8 are process limitations, and although the limitations

have been considered they do not impart patentability so long as the resulting structure is the same. In the instant case, the bipolar plate of Cisar is identical to Applicants. With respect to chemically etching the fluid barrier, the limitation is a process limitation in a product claim. Although the limitations have been considered they do not impart patentability so long as the resulting structure is the same. In the instant case, the bipolar plate of Cisar is identical to Applicants. The anode flow field and the cathode flow field are formed from a material selected from expanded metal mesh(col. 4, lines 50-60). The bipolar plate also contains first gasket to provide a sealing surface between a first side of the sealing frame and a first membrane and electrode assembly; a second gasket to provide a sealing surface between a second side of the sealing frame and a second membrane and electrode assembly. See col. 6, lines 10-25. The bipolar plate also contains fluid manifolds (col. 6, lines 10-16), the components. With respect to the polymer being thermoplastic, it is reasonable to expect the polymer to be thermoplastic as the polymer maintains structural integrity in high temperature fuel cell environments.

Therefore, the instant claims are anticipated by Cisar.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 17-32,34-62 & 64-76 rejected under 35 U.S.C. 103(a) as being unpatentable over Cisar et al. U.S. Pat. 6,638,657.

Cisar teaches a bipolar comprising: a fluid barrier; a sealing frame formed around a perimeter of the fluid barrier, wherein the frame is formed by injecting a polymer into a mold overlapping the perimeter of the fluid barrier (see col. 3, lines 30–40). The fluid barrier is metal (col. 4, lines 50–60). The fluid barrier is a material selected from titanium and is plated with a metal (col. 4, lines 50–60). The metal is gold, (col. 4, lines 55–60). The first side of the fluid barrier has an anode flow field; a second side of the fluid barrier having a cathode flow field (col. 4, lines 40–50). With respect to the anode flow field and the cathode flow field being attached to the fluid barrier before the sealing frame is formed around the perimeter, the limitation is satisfied as Cisar makes the same bipolar plate structure setforth by Applicant. See column 4, lines 50–60. The

limitations of claims 27-28, 54, 56-58 are process limitations, and although the limitations have been considered they do not impart patentability so long as the resulting structure is the same. In the instant case, the bipolar plate of Cisar is identical to Applicants. With respect to chemically etching the fluid barrier, the limitation is a process limitation in a product claim. Although the limitations have been considered they do not impart patentability so long as the resulting structure is the same. In the instant case, the bipolar plate of Cisar is identical to Applicants. The anode flow field and the cathode flow field are formed from a material selected from expanded metal mesh(col. 4, lines 50-60). The bipolar plate also contains first gasket to provide a sealing surface between a first side of the sealing frame and a first membrane and electrode assembly; a second gasket to provide a sealing surface between a second side of the sealing frame and a second membrane and electrode assembly. See col. 6, lines 10-25. The bipolar plate also contains fluid manifolds (col. 6, lines 10-16), the components. With respect to the polymer being thermoplastic, it is reasonable to expect the polymer to be thermoplastic as the polymer maintains structural integrity in high temperature fuel cell environments. With respect to the method of bonding the sealing frame, the limitations are process limitations, and although the limitations have been considered they do not impart patentability so long as the resulting

structure is the same. In the instant case, the bipolar plate of Cisar is identical to Applicants.

However, Cisar does not expressly disclose: the cathode sealing frame and anode sealing frame bonded to form a fluid seal (claim 21); a third gasket tot provide a sealing surface between the cathode sealing frame and the anode sealing frame (claim 40); cooling frame adapted to receive a perimeter of a cathode side of the anode fluid barrier (claim 47) and a fourth gasket seal (claim 70).

However, it would have been obvious to one of ordinary skill in the art at the time the instant invention was as made to form a sealing frame bond between the anode and cathode frames, in order to obviate leakage of fuel cell reactants.

With respect to the cooling frame, it would have been obvious to one of ordinary skill in the art to employ a cooling frame in order to control temperature variations in the fuel cell stack.

With respect to the third and fourth gasket seals, it would have been obvious to one of ordinary skill in the art at the time the instant invention was made to employ multiple sealing gaskets as duplication of parts of essential working components of a device are prima facie obvious. With respect to fuel

cells, multiple gasket seals ensure that the proper stoichiometric amounts of reactant are retained in the fuel cell for optimal operational efficiency.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 16, 33 & 63 rejected under 35 U.S.C. 103(a) as being unpatentable over Cisar et al. U.S. Pat. 6,638,657 in view of Wakamatsu US. 6,231,053.

Cisar teaches a bipolar plate as described hereinabove. However, the reference does not expressly disclose a polyamide polymer frame.

Wakamatsu teaches that it s conventional to employ polyamide polymer frames (col. 3, liens 45-55).

Therefore, it would have been obvious to one ordinary skill in the art at the time the instant invention was made to employ the polyamide polymer frame

of Wakamatsu in the fuel cell of Cisar, in order to improve structural integrity of the cell and obviate leakage of reactants from the fuel cell.

Response to Arguments

Applicant asserts that Cisar does not qualify as prior art under 102(b), because the effective filing date of the instant application December 4, 2002. This assertion is correct, however Cisar qualifies as prior art under 102(e) because of the filing date of September 6, 2000.

Conclusion

Any inquiry concerning this communication or earlier communications from the Examiner should be directed to Monique Wills whose telephone number is (571) 272-1309. The Examiner can normally be reached on Monday-Friday from 8:30am to 5:00 pm.

If attempts to reach Examiner by telephone are unsuccessful, the Examiner's supervisor, Patrick Ryan, may be reached at 571-272-1292. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

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